



Material No.: 4933-06 Batch No.: 23L0161020

Manufactured Date: 2021-10-28 Expiration Date: 2024-10-27 Release Date: 2023-12-15

Revision No.: 0

Certificate of Analysis

Meets B.P. Chemical Specifications, Meets E.P. Chemical Specifications, Meets J.P. Chemical Specifications, Meets U.S.P. Requirements, GMP Manufactured Product

Test	Specification	Result
USP – Assay (C6H14N2O2·HCl) (dried basis)	98.5 - 101.5 %	100.1 %
USP – Identification	Passes Test	Passes Test
USP – Specific Rotation [Å] ²⁵ ^D (+)	20.4 - 21.4 °	21.0 °
USP – Loss on Drying at 105°C	≤ 0.4 %	0.1 %
USP – Residue on Ignition	≤ 0.1 %	< 0.1 %
USP - Sulfate (SO ₄)	≤ 0.03 %	< 0.03 %
USP – Iron (Fe)	≤ 0.003 %	< 0.003 %
USP - Related Compounds - Individual Impurities	≤ 0.5 %	< 0.5 %
USP - Related Compounds - Total Impurities	≤ 2.0 %	< 2.0 %
USP – Chloride (Cl)	19.0 - 19.6 %	19.3 %
EP/BP - Assay (C ₆ H ₁₄ N ₂ O ₂ ·HCl) (dried basis)	98.5 - 101.0 %	100.7 %
EP/BP - Identification A	Passes Test	Passes Test
EP/BP – Identification B	Passes Test	Passes Test
EP/BP - Identification E	Passes Test	Passes Test
EP/BP - Appearance of Solution	Passes Test	Passes Test
EP/BP – Specific Rotation [Å] $^{2^{o}}$ ^D (+)	21.0 - 22.5 °	21.4 °
EP/BP-Ninhydrin-Positive Substances-Each	≤ 0.2 %	< 0.1 %
EP/BP-Ninhydrin-Positive Substances-Total Impurities	≤ 1.0 %	< 0.1 %
EP/BP - Sulfate (SO ₄)	≤ 300 ppm	< 300 ppm
EP/BP – Ammonium (NH ₄)	≤ 0.02 %	< 0.02 %
EP/BP - Iron (Fe)	≤ 30 ppm	< 30 ppm
EP/BP - Loss on Drying at 105°C	≤ 0.5 %	0.1 %
EP/BP - Ash (sulfated)	≤ 0.1 %	< 0.1 %
JP – Assay (C6H14N2O2·HCI) (dried basis)	98.5 - 101.0 %	99.1 %
JP - Identification A	Passes Test	Passes Test
JP – Identification B	Passes Test	Passes Test
JP – Optical Rotation (+)	19.0 – 21.5 °	21.1 °
JP - pH (1 in 10)	5.0 - 6.0	5.8

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Test	Specification	Result
JP – Clarity and Color of Solution	Passes Test	Passes Test
JP – Sulfate (SO ₄)	≤ 0.028 %	< 0.028 %
JP – Ammonium (NH ₄)	≤ 0.02 %	< 0.02 %
JP - Heavy Metals (as Pb)	≤ 10 ppm	< 10 ppm
JP – Arsenic (As)	≤ 2 ppm	< 2 ppm
JP – Related Substances	Passes Test	Passes Test
JP – Loss on Drying at 105°C	≤ 1.0 %	0.1 %
JP – Residue on Ignition	≤ 0.10 %	< 0.01 %
Endotoxin Concentration, IU/mg, For Information Only		< 0.10

GMP Manufactured Product
Bulk Pharmaceutical Chemical
CAUTION: For Manufacturing, processing or repackaging
No Class 1,2,3 or other solvents are used or produced in the manufacturing or purification of the product.
Elemental Impurities (USP (232), EP 5.20) – Information on elemental impurities for this product is available on the associated Product Regulatory Data Sheet and elemental impurity profile report.

Country of Origin: China

Packaging Site: Paris Mfg Ctr & DC

Manufacturer: P0005111

Manufacturer source batch: 21101698



Sr. Manager, Quality Assurance